

# Heater Bracket Kit

309615B

## Part No. 246304

Includes parts needed to install VISCON HP heater onto Xtreme Mix™ cart. Order VISCON HP heater separately.



Read warnings and instructions in the Xtreme Mix proportioner and VISCON HP heater manuals.

## Installation



### WARNING



To reduce the risk of fluid injection, which can result in serious injury, including amputation, relieve system pressure as instructed in the Xtreme Mix proportioner manual before installing the kit.



Parts referenced with letters are not included with the kit.

1. Relieve system pressure
2. Loosen fitting on fluid tube ends. Remove control cover (F). FIG. 1.
3. Remove fluid tube (A) from the desired pump. FIG. 2.



FIG. 1

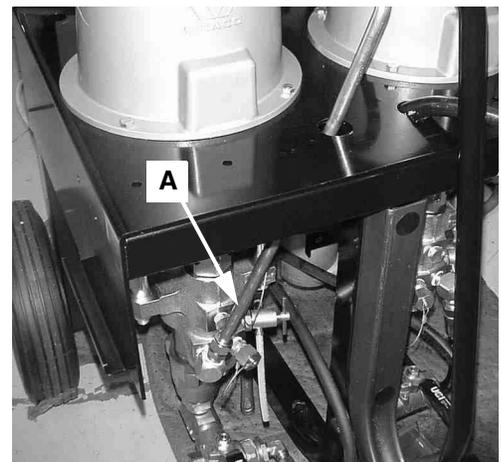


FIG. 2

PROVEN QUALITY. LEADING TECHNOLOGY.

4. Remove pump outlet fitting (B) from desired pump. FIG. 3.



FIG. 3

5. Remove metering valve inlet fitting (C) from desired valve. FIG. 4.

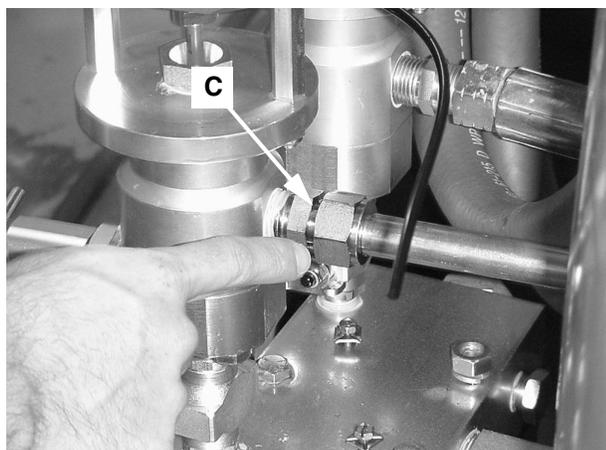


FIG. 4

6. Secure heater to bracket (1) with screws and lock-washers supplied with heater. Use the lower mounting hole pattern for an A side heater, FIG. 5. Use

upper mounting hole pattern for a B side heater, FIG. 6.

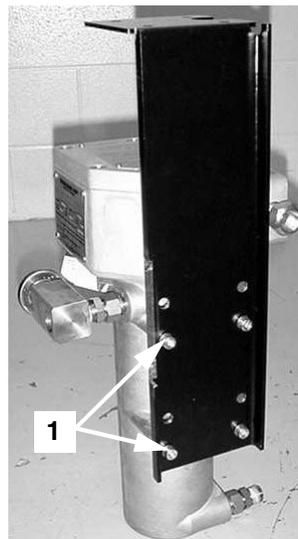


FIG. 5

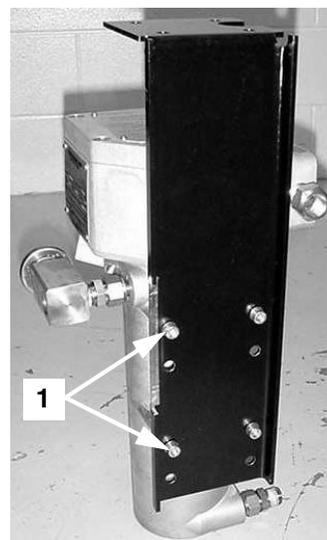


FIG. 6

7. Secure bracket to cart with lockwashers (2) and nuts (3). See FIG. 7 for mounting locations for A and B side heaters.



FIG. 7

8. Reorientate pump outlet elbow (D). Install nipple (5) into elbow (D). The plug must be in the left pump outlet port and the elbow fitting must be in the right side pump outlet port. Change orientation on the B side pump to match FIG. 8.

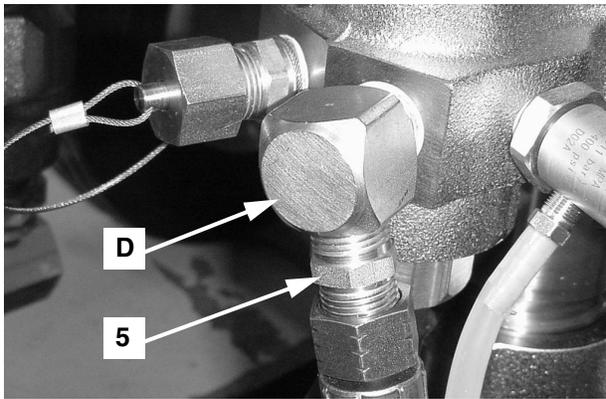


FIG. 8

9. Install elbow (4) into heater inlet. FIG. 9.

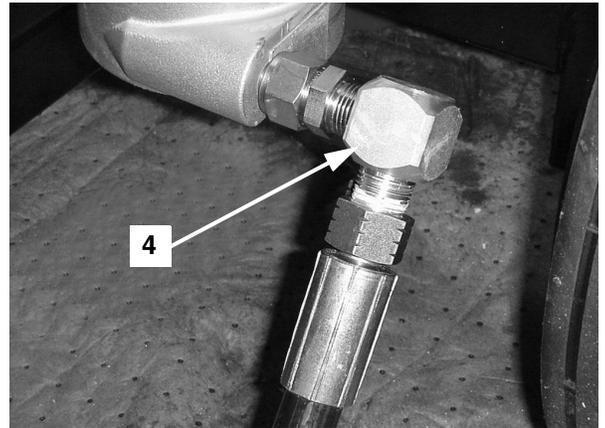


FIG. 9

10. Connect hose (6) between heater inlet and pump outlet. FIG. 10,

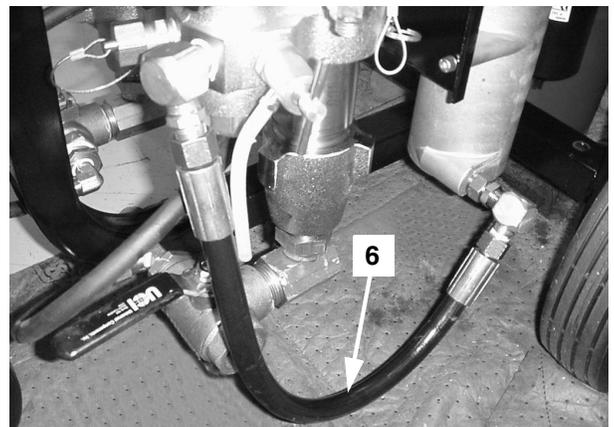


FIG. 10

11. Install elbow (4) and nipple (5) into heater outlet. FIG. 11.

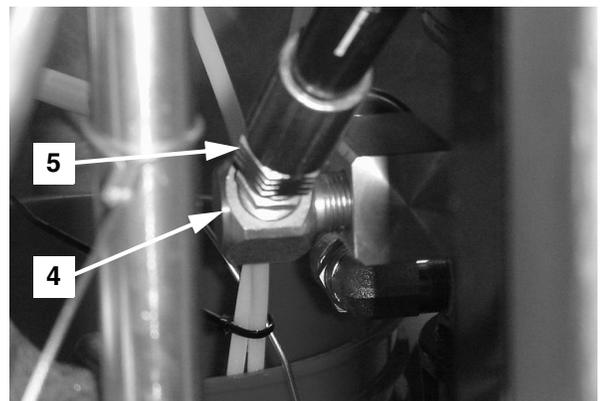


FIG. 11

12. Install nipple (5) into metering valve inlet. FIG. 12

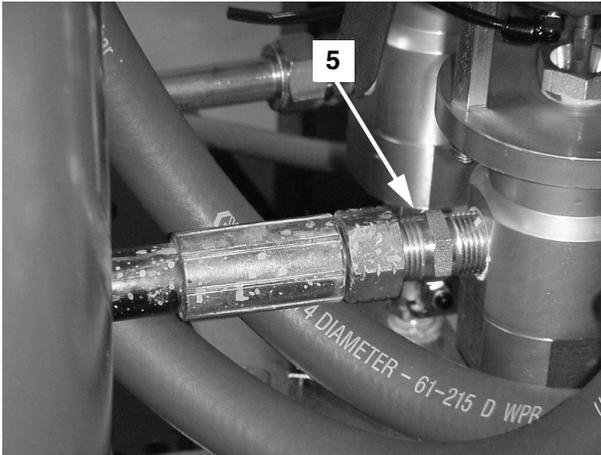


FIG. 12

13. Connect hose (7) between heater outlet and metering valve inlet. Route hose through hole (E) in top of cart. FIG. 13-14.

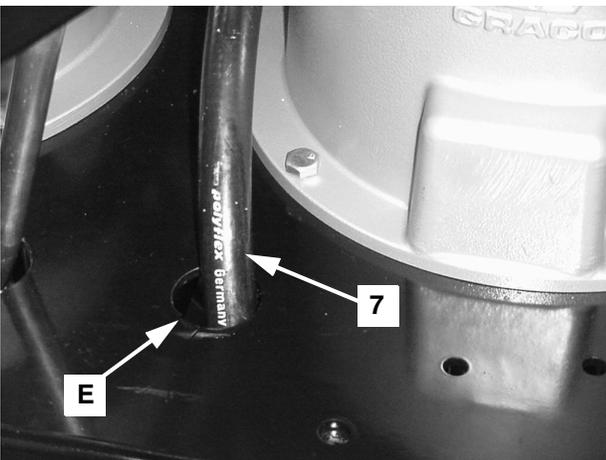


FIG. 13

14. Install control (F) cover. FIG. 14.



FIG. 14

## Kit Parts

### Ref.

No.	Part No.	Description	Qty.
1	15B159	BRACKET	1
2	100133	LOCKWASHER	4
3	100131	NUT; 3/8-16 UNC	4
4	158683	ELBOW; 1/2 npt	2
5	158491	NIPPLE; 1/2 npt	3
6	246305	HOSE; 1/2" (13 mm) x 17" (432 mm) long	1
7	246306	HOSE; 1/2" (13 mm) x 45" (1.14 m) long	1

## Graco Information

**TO PLACE AN ORDER**, contact your Graco distributor or call to identify the nearest distributor.

**Phone:** 612-623-6921 **or Toll Free:** 1-800-367-4023,  
**Fax:** 612-378-3505

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